

SERIAL NUMBER PLATE REMOVAL AND REPLACEMENT

IMPORTANT INFORMATION

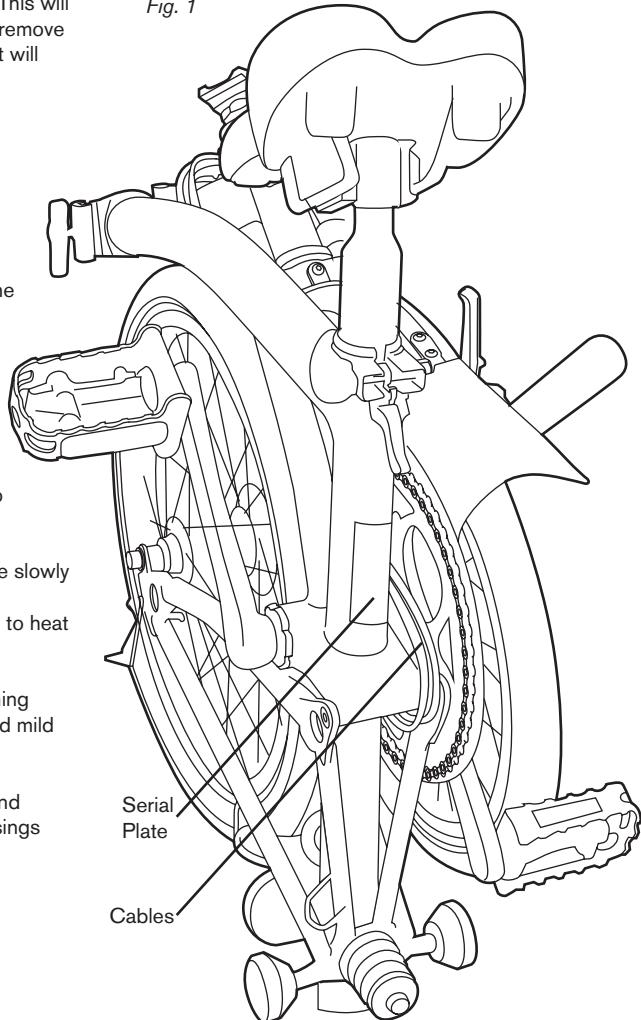
- **Under no circumstances should you remove the serial number from the bike, unless instructed to do so by Brompton**
- Care should be taken when removing the plate not to damage the frame, paintwork or nearby components
- Any adhesive residue should be removed with a soft cloth and mild detergent
- Aggressive solvents and detergents will damage the paint and should not be used
- Appropriate protective equipment should be used when operating a heat gun

REMOVING THE PLATE

In order to remove the plate from the frame you will need to heat the plate with a suitable heat gun. This will soften the adhesive and make it much easier to remove the plate, trying to remove the plate without heat will damage the paintwork.

- Position the fully folded bike so that the serial plate (fig.1) is facing towards you
- A non-flammable material should be used to shield the cables (fig.1) from heat
- Heat the plate for 40-50 seconds to soften the adhesive
- Gently lift one corner of the plate with a tyre lever, pen or similar thin blunt object; extreme care should be taken and protective gloves used, the plate will be hot
- Do not use a knife, screwdriver or other sharp implement to remove the plate
- Continue to pull the plate away from the frame slowly
- If the plate does not pull away easily continue to heat it for a further 30 seconds and try again
- Once the plate has been removed any remaining adhesive can be removed with a soft cloth and mild detergent
- Remove the shield from the cable housings and inspect for any damage, damaged cable housings should be replaced
- Allow the frame to cool down

Fig. 1



FITTING THE NEW PLATE

Care should be taken to correctly position the new plate, before adhering to the frame. It will not be possible to adjust the position once fitted, without damaging the plate.

- The plate should be positioned centrally on the seat-tube (when viewed from the rear and 23mm above the base of the tube (fig.2)
- Mark the fitting position for the plate using a low adhesive tape or similar
- Do not mark or score the paintwork
- Remove the backing paper from the adhesive and carefully position the plate on the frame
- Press the plate firmly and evenly onto the frame
- Once fitted the plate is permanently adhered to the frame

Fig. 2

